

**P-OM HANDRAIL CANADIAN/INTERNATIONAL OFFSET**

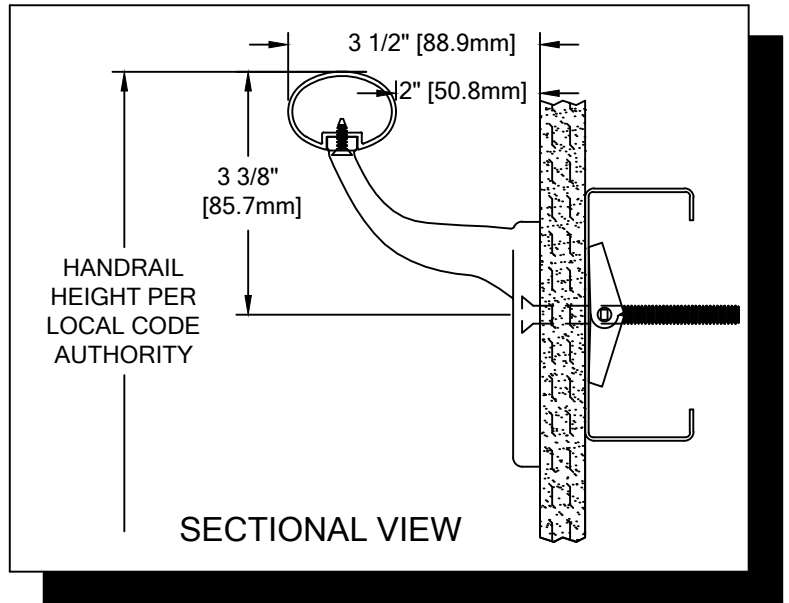
PLEASE READ

PLEASE READ THESE INSTRUCTIONS THOROUGHLY PRIOR TO BEGINNING THE P-OM HANDRAIL INSTALLATION!

THIS INSTRUCTION SHEET IS INTENDED TO PROVIDE A SPECIFIC GUIDE TO FOLLOW FOR THE INSTALLATION OF P-OM HANDRAIL. CONTAINED WITHIN IS THE THE TECHNICAL INFORMATION AND INSTALLATION TECHNIQUES REQUIRED TO COMPLETE AN EFFICIENT, NEAT AND LONG-LASTING INSTALLATION.

P-OM HANDRAIL MUST BE INSTALLED IN ACCORDANCE WITH THESE INSTRUCTIONS! FAILURE TO FOLLOW THESE INSTRUCTIONS MAY VOID ANY PRODUCT WARRANTIES AND RESULT IN AN UNSUCCESSFUL INSTALLATION. FOR SPECIFIC QUESTIONS REGARDING THE INSTALLATION OF P-OM HANDRAIL PLEASE CALL THE FACTORY AT (800) 233-8493 OR IN CANADA (888) 895-8955.

INSPECT ALL MATERIALS FOR DAMAGE OR MISSING PARTS. IF YOU DISCOVER DAMAGED OR MISSING MATERIALS, IN THE USA PLEASE NOTIFY THE FACTORY AT (800) 233-8493, AND IN CANADA (888) 895-8955.



IMPORTANT NOTES

1. ALL POWDER COATED HANDRAIL TO BE SUPPLIED IN STOCK LENGTHS OF 12'-0". THIS MATERIAL IS TO BE FIELD CUT USING QUALITY EQUIPMENT TO INSURE THAT ALL CUTS ARE SQUARE. WHEN CUTTING MATERIAL SECTIONS, C/S RECOMMENDS USING AN 80-100 TOOTH CARBIDE TIPPED SAW BLADE OR EQUIVALENT, TO MINIMIZE CHIPPING AND MAINTAIN JOINT ALIGNMENT.
2. ALL DIMENSIONS ARE TYPICAL.
3. FOR DRYWALL/PLASTER WALL CONSTRUCTION, IT IS RECOMMENDED FOR FASTENERS TO BE ENGAGED INTO METAL/WOOD STUDS TO MAINTAIN MAXIMUM PULLOUT STRENGTH.
4. INSTALL OUTSIDE CORNERS FIRST.
5. INSTALL LONGEST RUN OF HANDRAIL FIRST.
6. POWDER COATED HANDRAIL SPLICE SHOULD NOT EXCEED 3" [76.2mm] DISTANCE FROM A BRACKET.
7. MATERIAL MUST REACH 65°F MIN. TO 75° MAX. 24 HOURS PRIOR TO INSTALLATION. THIS IS ESSENTIAL TO MINIMIZE EXPANSION AND CONTRACTION.
8. MAY REQUIRE USE OF FIRE PUTTY WHEN INSTALLED ON FIRE WALL WITH TOGGLE BOLTS.
9. THIS HANDRAIL REQUIRES A MINIMUM OF 2 MOUNTING BRACKETS PER UNIT.

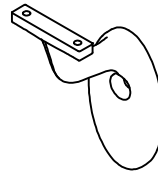
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POWDER COATED HANDRAIL  
(24A220xxx)



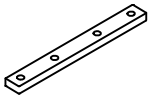
POWDER COATED  
HANDRAIL ENDCAP/  
OUTSIDE CORNER  
(24M066xxx)



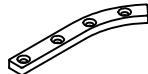
PLATFORM MOUNTING  
BRACKET  
(24M991xxx)



FASTENER #1  
#6 X 5/8" PHILLIPS  
FLAT HEAD SMS  
(90H231002)



HANDRAIL  
SPLICE PLATE  
(90H150010)



END CAP  
MOUNTING PLATE  
(90H142010)



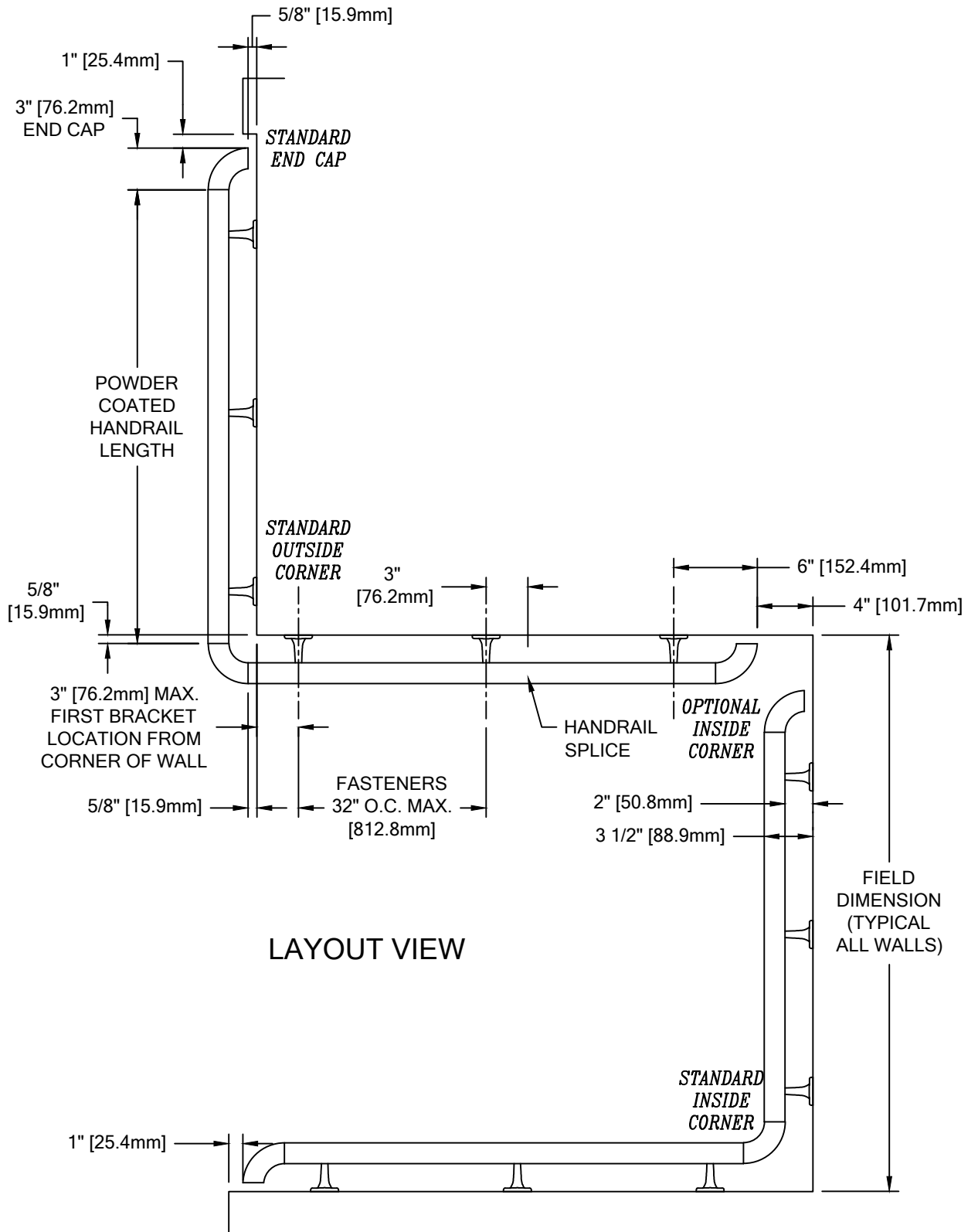
END CAP  
SUPPORT PLATE  
(90H180010)



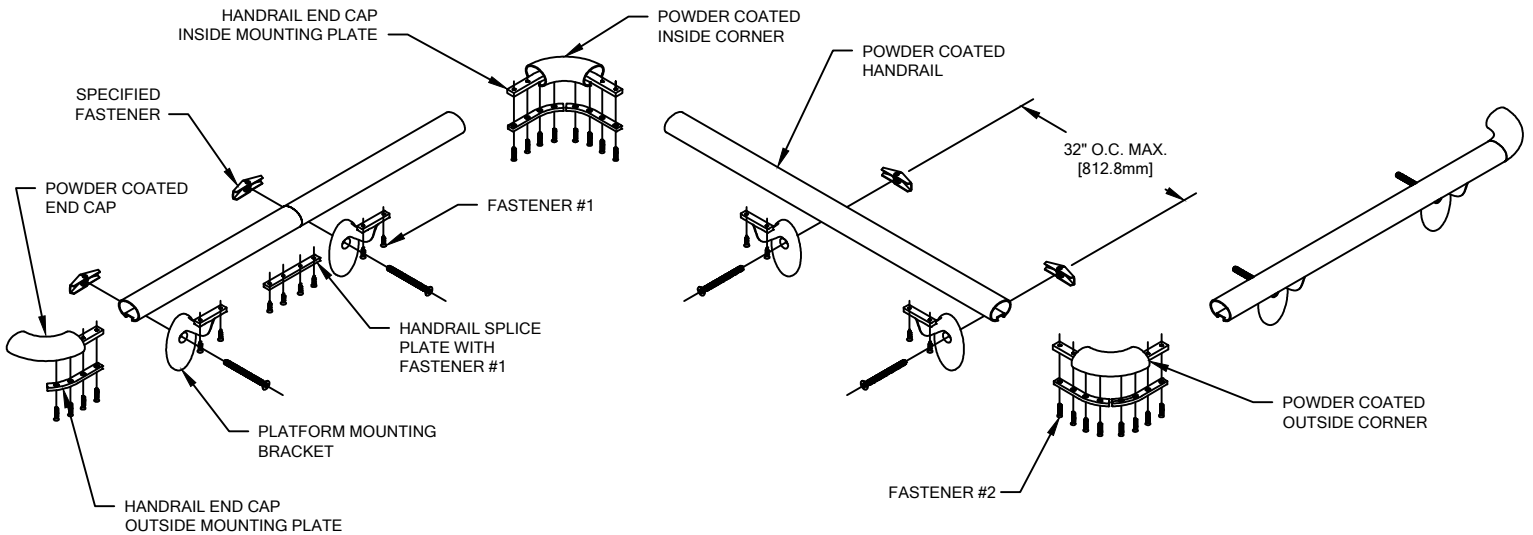
FASTENER #2  
#6-32 X 3/4" PHILLIPS  
FLAT HEAD MACHINE SCREW  
(90H616002)

WALL CONDITION	SPECIFIED FASTENER	DRILL DIAMETERS		C/S PART NUMBER
		WALL	RETAINER	
STEEL STUD/GYPSUM WALL	1/4-20 X 3" FLAT HEAD BOLT WITH TOGGLE	3/4"	N/A	90H138004
CONCRETE/CONCRETE BLOCK	1/4" X 1 3/4" FLAT HEAD MASONRY ANCHOR	3/16"	N/A	90H037004
WOOD STUD/GYPSUM WALL	#14 X 3" PHILLIPS FLAT HEAD WOOD SCREW	7/32"	N/A	90H536002

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1. USING "LOCAL CODE" REQUIREMENTS, ESTABLISH HANDRAIL HEIGHT ABOVE FINISH FLOOR. DEDUCT 3 3/8" [85.7mm] AND SNAP A CHALK LINE AT THAT HEIGHT. THIS MARKS THE LOCATION OF THE HOLE FOR THE MOUNTING BRACKET FASTENERS.
2. DRILL CLEARANCE HOLES IN WALL SURFACE FOR MOUNTING HARDWARE. REFERENCE CHART ON PAGE 2 FOR CORRECT DRILL DIAMETERS.

NOTE: SEE LAYOUT VIEW TO AID IN MOUNTING BRACKET LOCATION.

3. INSTALL MOUNTING BRACKETS USING APPROPRIATE FASTENERS. USE A LEVEL TO ENSURE THAT THE BRACKETS ARE LEVEL.
4. CUT THE CONTINUOUS POWDER COATED HANDRAIL TO LENGTH USING THE REQUIRED DEDUCTIONS (REFERENCE LAYOUT VIEW).

NOTE: IT IS RECOMMENDED THAT THE CONTINUOUS POWDER COATED HANDRAIL BE CUT WITH AN 80-100 TOOTH CARBIDE TIPPED SAW BLADE OR EQUIVALENT.

5. ATTACH END CAPS AND OUTSIDE CORNERS:
  - ALIGN HANDRAIL WITH END CAP SO THEY ARE FLUSH TOGETHER.
  - USING OUTSIDE MOUNTING PLATE AS A TEMPLATE, PLACE INTO GROOVE AND MARK THE HOLE LOCATIONS.
  - REMOVE OUTSIDE MOUNTING PLATE AND DRILL HOLES (1/8" DRILL  $\phi$ ).
  - ALIGN HOLES OF INSIDE MOUNTING PLATE, HANDRAIL AND OUTSIDE MOUNTING PLATE.
  - ATTACH USING #6-32 X 3/4" FH MACHINE SCREWS. DO NOT FULLY SECURE.
  - REPOSITION END CAP AND ATTACH USING #6-32 X 3/4" FH MACHINE SCREWS.
  - SECURELY TIGHTEN ALL FASTENERS.
6. DRILL 1/16" PILOT HOLES INTO THE POWDER COATED HANDRAIL FOR MOUNTING BRACKET ATTACHMENT. MOUNTING BRACKETS ARE TO BE LOCATED 3" [76.2mm] FROM EACH END OF THE POWDER COATED HANDRAIL AND 32" [612.6mm] ON CENTER ALONG LENGTH, AS REQUIRED.
7. FASTEN THE POWDER COATED HANDRAIL TO THE WALL BRACKETS IN SUCCESSION BY INSERTING TWO #6 X 5/8" PHILLIPS FLAT HEAD SHEET METAL SCREWS THROUGH THE UNDERSIDE OF THE BRACKET INTO THE POWDER COATED HANDRAIL. CAUTION: OVER-TORQUEING MAY CAUSE THE FASTENERS TO STRIP.

9/21/11  
CDN/DP