

INSTALLATION INSTRUCTIONS

ACROVYN[®] INTERIORS Stainless Steel Rub Strips

Please read these instructions thoroughly prior to beginning the Acrovyn[®] Interiors Stainless Steel Rub Strip installation! This instruction sheet is intended to provide a specific guide to follow for the installation of Acrovyn[®] Stainless Steel Rub Strips. Contained within is the technical information and installation techniques required to complete an efficient, neat and long-lasting installation.

ACROVYN[®] INTERIORS Stainless Steel Rub Strips must be installed in accordance with these instructions! **Failure to follow these instructions may void any product warranties and result in an unsuccessful installation.** For specific questions regarding the installation of Stainless Steel Acrovyn[®] Interiors Rub Strips please call the factory at (800) 233-8493 or in Canada (888) 895-8955.

I. REQUIRED TOOLS AND EQUIPMENT

C/S Supplied Materials

1. Stainless Steel Rub Strip
2. M-1 Structural Adhesive/Sealant
(If required see Section III)

Installer Supplied Materials

1. Straight Edge
2. Chalk Line
3. Tape Measure

Materials Available from C/S*

Crain #333 Ext. Roller

II. WALL PREPARATION

All wall surfaces must be clean, smooth, dry and free of any loose paint or any other irregularities which would prevent good adhesion.

Where the rub strip is to be applied over painted surfaces, the surface should be lightly sanded, then thoroughly wiped down, (dust free) to improve adhesive grip.

In the case of block or ceramic tile, excess mortar must be removed using a masons stone (or other adhesive tool) prior to proceeding with the installation.

III. RECOMMENDED ADHESIVES

Smooth Finishes: Painted drywall or plaster, metal, etc.

The rub strip will be supplied with a strippable, pressure sensitive adhesive. M-1 Structural Adhesive/Sealant is not required.

Rough Finishes: Concrete block, precast concrete, ceramic tile, etc.

Rub strips used over these types of finishes should be installed using the C/S supplied M-1 Structural Adhesive/Sealant.

**For jobs with both smooth and rough finishes, M-1 Structural Adhesive/Sealant should be used throughout.

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IV. INSTALLATION – RUB STRIP w/STRIPPABLE, PRESSURE SENSITIVE ADHESIVE

1. Prepare the area of the wall to receive the rub strip as described in Section II. Wall Preparation.
2. Establish the rub strip height as per the architectural and/or the C/S supplied shop drawings. Using a chalk line, make a level line to be used as a guide for aligning the rub strip top or bottom.
3. Since the Rub Strips are supplied cut-to-size, layout Rub Strips for a dry fit prior to installing.
4. Beginning at one end, partially remove the adhesive backing and start applying the strip. Continue to remove the backing and progressively apply the strip to the wall.
5. Using the No. 333 Crain roller, roll the strip you have just installed.
6. Remove the protective film from the Rub Strip. Thoroughly clean the rub strips upon completion of the installation.

V. INSTALLATION – RUB STRIP w/M-1 STRUCTURAL ADHESIVE/SEALANT

1. Prepare the area of the wall to receive the rub strip as described in Section II. Wall Preparation.
2. Establish the rub strip height as per the architectural and/or the C/S supplied shop drawings. Using a chalk line, make a level line to be used as a guide for aligning the rub strip top or bottom.
3. Since the Rub Strips are supplied cut-to-size, layout Rub Strips for a dry fit prior to installing.
4. Apply a ¼” bead of M-1 Structural Adhesive/Sealant along the edge about ¾” [19.1mm] from each edge.
5. Starting at one end of the run, begin installing the rub strip, aligning either the top or bottom with the chalk line.
6. Rub each strip with a clean soft cloth and apply medium hand pressure to ensure maximum adhesive to the wall surface.
7. Remove the protective film from the Rub Strip. Thoroughly clean the rub strips upon completion of the installation.

VI. SPECIAL NOTES

1. **IMPORTANT:** Room temperature for Acrovyn® Stainless Steel Rub Strip installation must be between 65°F (18°C) and 75°F (24°C). Materials must be allowed to reach room temperature for a minimum of 24 hours prior to installation.
2. It is recommended that cleanup be done as the installation progresses, especially when using M-1 Structural Adhesive/Sealant Adhesive.

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FOR FURTHER ASSISTANCE CALL (800) 233-8493 OR FAX (570) 546-5169, OR IN CANADA CALL (888) 895-8955 OR FAX (905) 274-6241